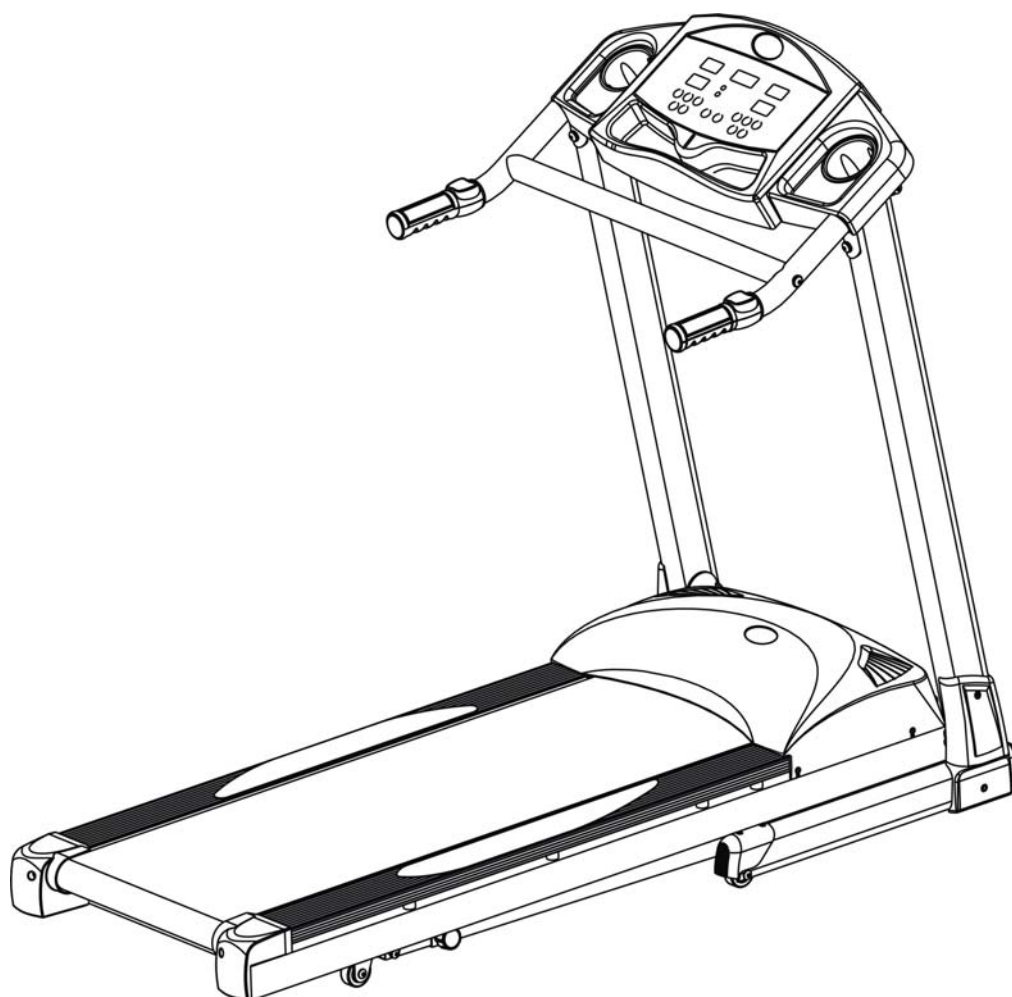




TR1120

## OWNER'S MANUAL



### IMPORTANT :

For maximum effectiveness and safety, please read this owner's manual before using your BodyCraft treadmill. Retain this owner's manual for future reference.

## **IMPORTANT SAFEGUARDS**

*Read all instructions before using this equipment.*

### **CAUTION:**

Exercise of a strenuous nature, as is customarily done on this equipment, should not be undertaken without first consulting a physician.  
No specific health claims are made or implied as they relate to the equipment.

1. It is the responsibility of the owner to be sure that all users of this treadmill are informed of all warnings and precautions.
2. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, outdoors or near water.
3. Keep pets and small children away from the treadmill at all times.
4. Never start the treadmill while you are standing on the walking belt.
5. Always hold the handrails while using the treadmill.
6. The treadmill is capable of high speeds. To avoid sudden jumps in speed, adjust the speed in small increments.
7. Regularly inspect and tighten all parts of the treadmill. Keep hands away from all moving parts.
8. When folding or moving the treadmill, make sure that the safety lock is fully engaged. Please refer to the folding instructions pages of this manual for safety lock operation.
9. Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Do not remove the motor cover unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
10. Keep all electrical components, such as the motor and power cord, away from water or other liquids to prevent shock. Do not set anything on the handrail, computer console or belt. Never place liquids on any part of the unit.
11. Always insert the safety key and attach the clip to your clothing at your waist before beginning your workout. If you should encounter problems and need to stop the motor quickly, simply pull on the cord to disengage the safety key from the console. To continue operation, simply reinsert the safety key into the console.

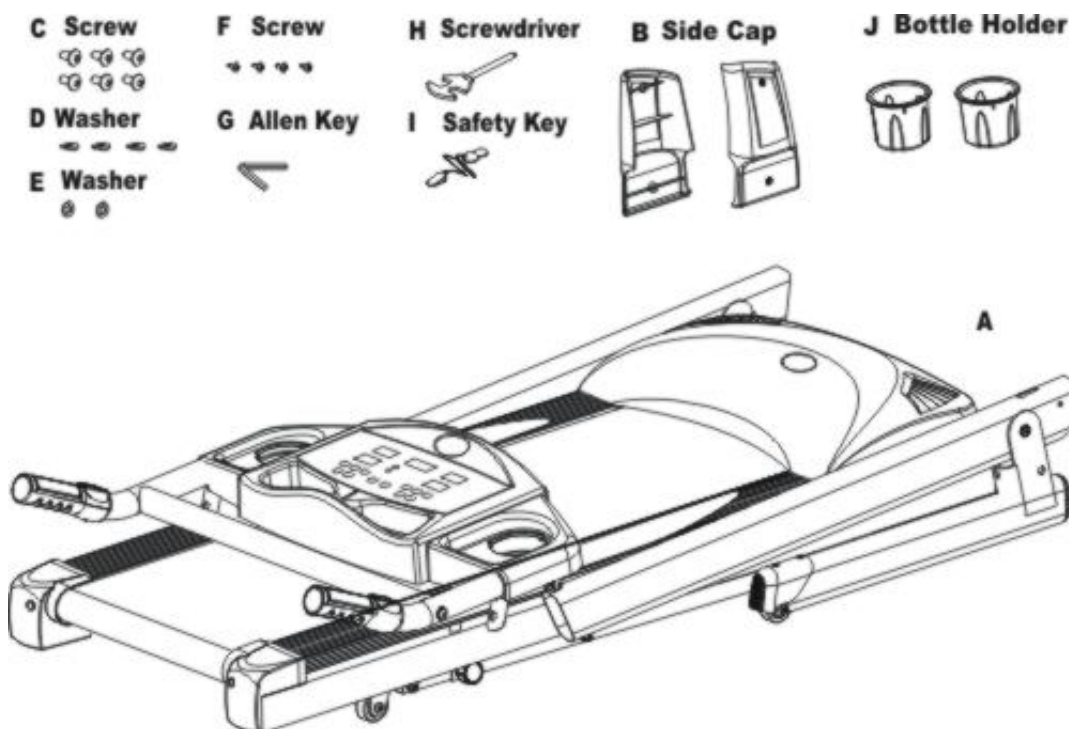
## **IMPORTANT SAFEGUARDS**

12. Remove the safety key and store it away in a safe place when the treadmill is not in use. Keep the safety key away from children.
13. Wear the proper exercise clothing and shoes for your workout. Do not wear loose clothing or shoes with leather soles or heels. Be sure to tie long hair back.
14. Keep all loose clothing and towels away from running surface. The belt will not stop immediately if an object becomes caught in the rollers or belt. Should an object become caught, turn the unit off immediately.
15. Proceed with caution when getting on or off the treadmill. Use the handrails whenever possible. Only step onto the running surface only when the treadmill is running at a very low speed. Do not step off the treadmill while the belt is moving.
16. To get on or off the running surface, straddle the running surface by standing on the right and left plastic platforms on each side of the belt. Use this procedure before starting the belt (to begin your workout) and after it has stopped (at the end of your workout).
17. Never attempt to turn around while on the treadmill with the belt running. Keep your head and body facing forward at all times.
18. Never turn on the treadmill while someone is standing on the running surface.
19. Do not rock the treadmill, stand on the handrails or computer console at any time.
20. Be careful not to over exert yourself during your workout. Stop your workout immediately, if you feel any pain or discomfort. Consult your physician immediately.
21. Do not modify or attempt any service on the treadmill yourself other than assembly and maintenance described in this manual.

# ASSEMBLY INSTRUCTIONS

## STEP 1

Do not move the treadmill out of the box until unit is assembled. Collapse box bottom and lay sides down before assembly.



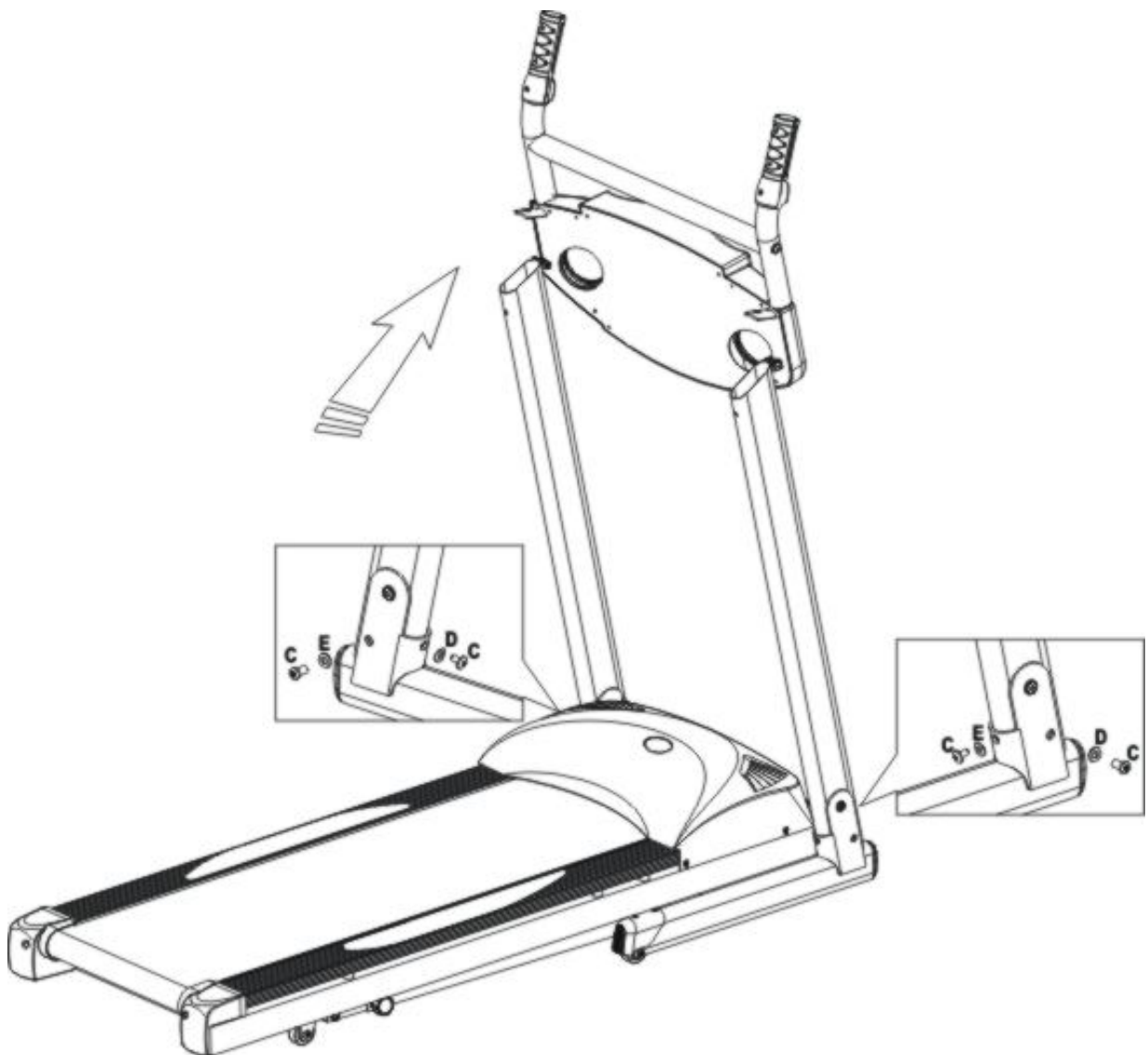
Part#	Description	Q'TY
<b>A</b>	<b>Main Frame &amp; Computer</b>	<b>1</b>
<b>B</b>	<b>Side Cap</b>	<b>2</b>
<b>C</b>	<b>Screw</b>	<b>6</b>
<b>D</b>	<b>Washer</b>	<b>4</b>
<b>E</b>	<b>Washer</b>	<b>2</b>
<b>F</b>	<b>Screw</b>	<b>4</b>
<b>G</b>	<b>Allen Key</b>	<b>1</b>
<b>H</b>	<b>Screwdriver</b>	<b>1</b>
<b>I</b>	<b>Safety Key</b>	<b>1</b>
<b>J</b>	<b>Bottle Holder</b>	<b>2</b>

## ASSEMBLY INSTRUCTIONS

### STEP 2

Lift up the upright handlebar, then fasten the screws (C) and washer (D, E) tightly at the bottom of the upright handlebar. (Figure 2)

FIGURE 2

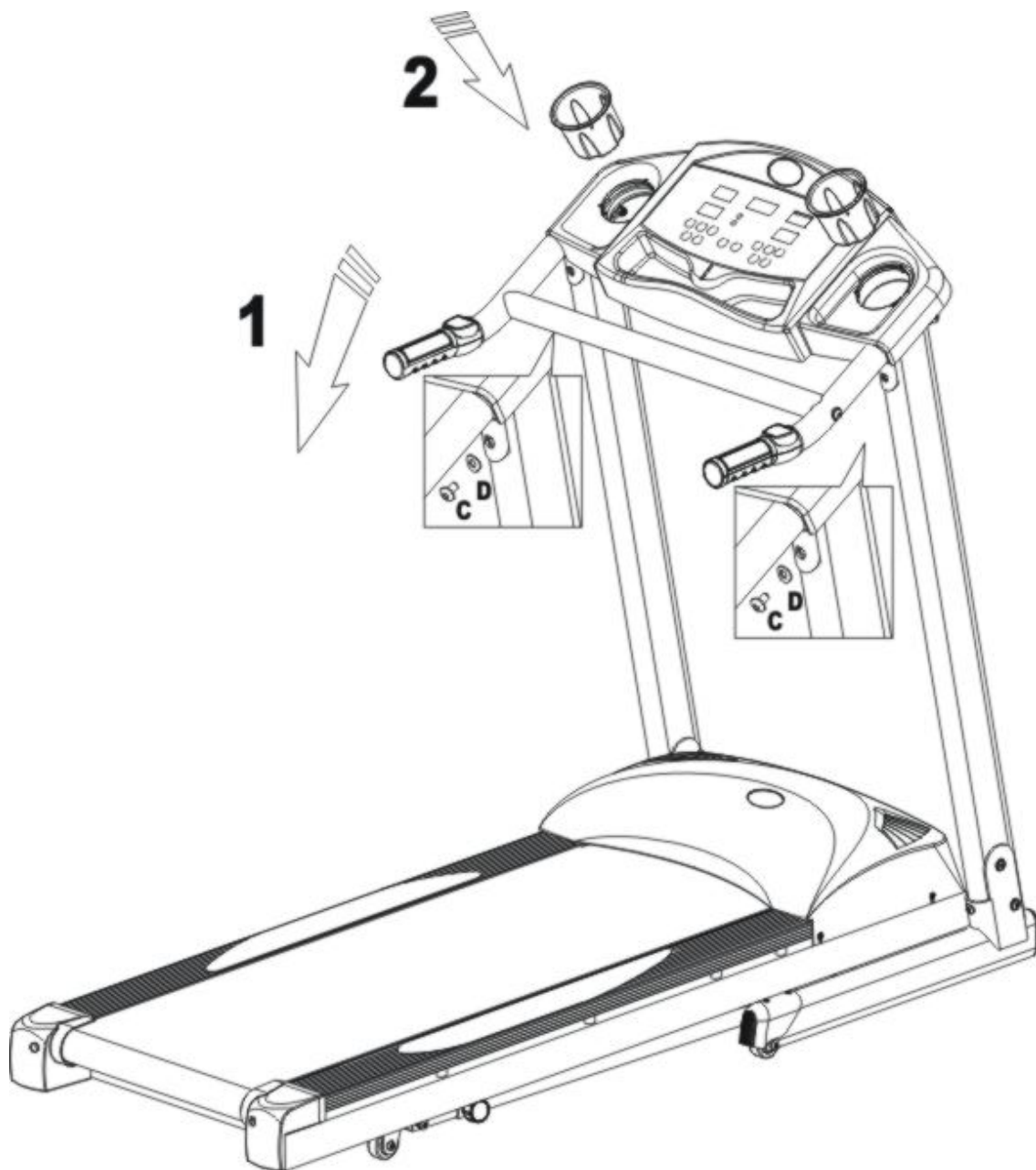


## ASSEMBLY INSTRUCTIONS

### STEP 3

1. Attach the console to the upright by pressing both handlebars down.  
Place the washers (D) and screws (C) on the handlebar as shown in Figure 3.
2. Place 2 Bottle Holders into left and right consoles.

FIGURE 3



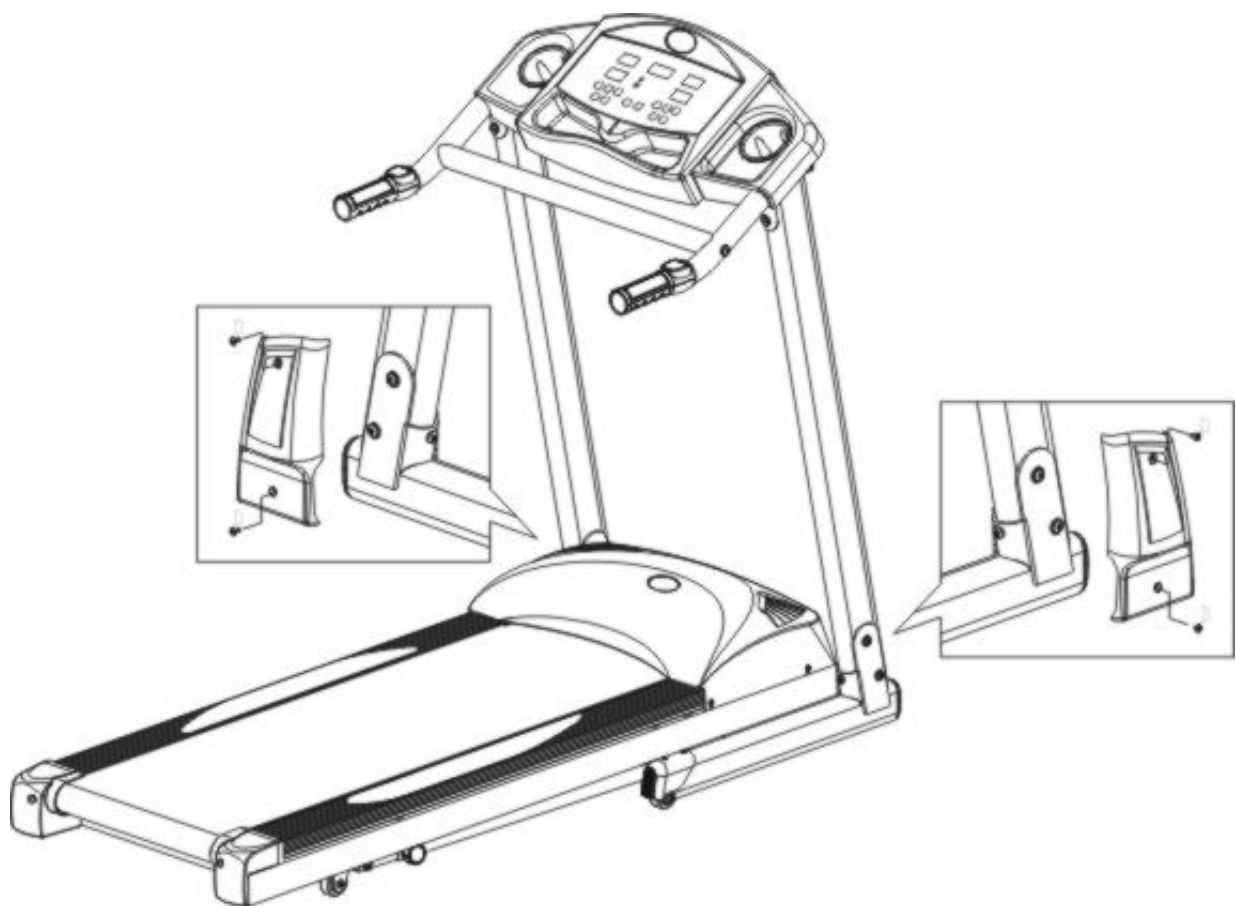


## ASSEMBLY INSTRUCTIONS

### STEP 4

Attach upright side cap (B) with screws (D) at the bottom of the upright handlebar, and tighten them well. (Figure 4)

**FIGURE 4**



## MOVING AND STORAGE

### FOLDING

After assembly is complete, you may fold the machine into the upright position for storage. To fold the machine, raise the deck and turn the knob until it locks into position.

**NOTE!** Make sure you hear the click sound of the deck locking into position. This is to ensure the deck is locked in place and will not drop back down.

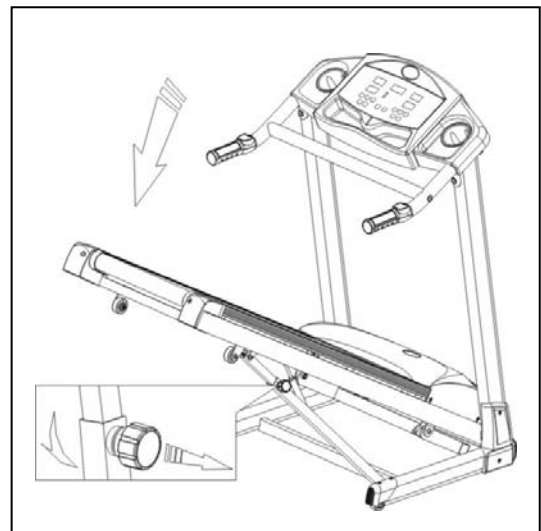
**NOTE!** Make sure the treadmill's elevation is at lowest position before folding the deck. If the elevation is not at lowest position, folding will damage the mechanism.



### TO RELEASE THE DECK

1. PULL AND TURN THE KNOB.
2. CAREFULLY LOWER THE DECK TO THE FLOOR.

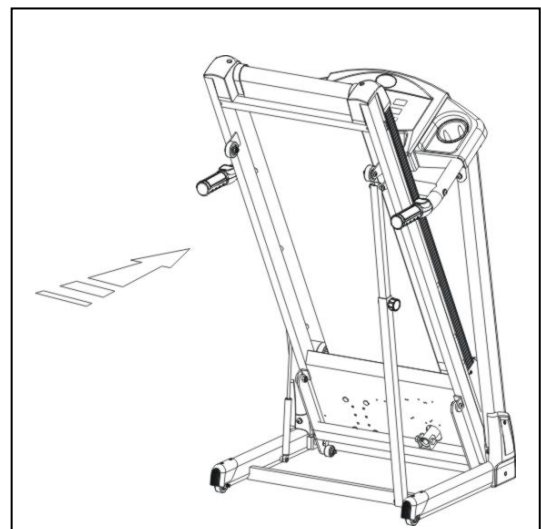
**NOTE!** This machine has a built-in safety unfolding feature to help the deck lower slowly. Please make sure there are no children or other things under the deck when you lower it.



### TO MOVE THE TREADMILL

Before moving the treadmill, be sure the power cord is unplugged from the wall and the treadmill. Fold up the deck until it is locked and push the treadmill on the transportation wheels. Hold the handlebars to move the treadmill.

To prevent malfunction of the treadmill, store it in a dry place with as little temperature variation as possible, protected against dust. Always unplug the treadmill from the electrical outlet when not in use.



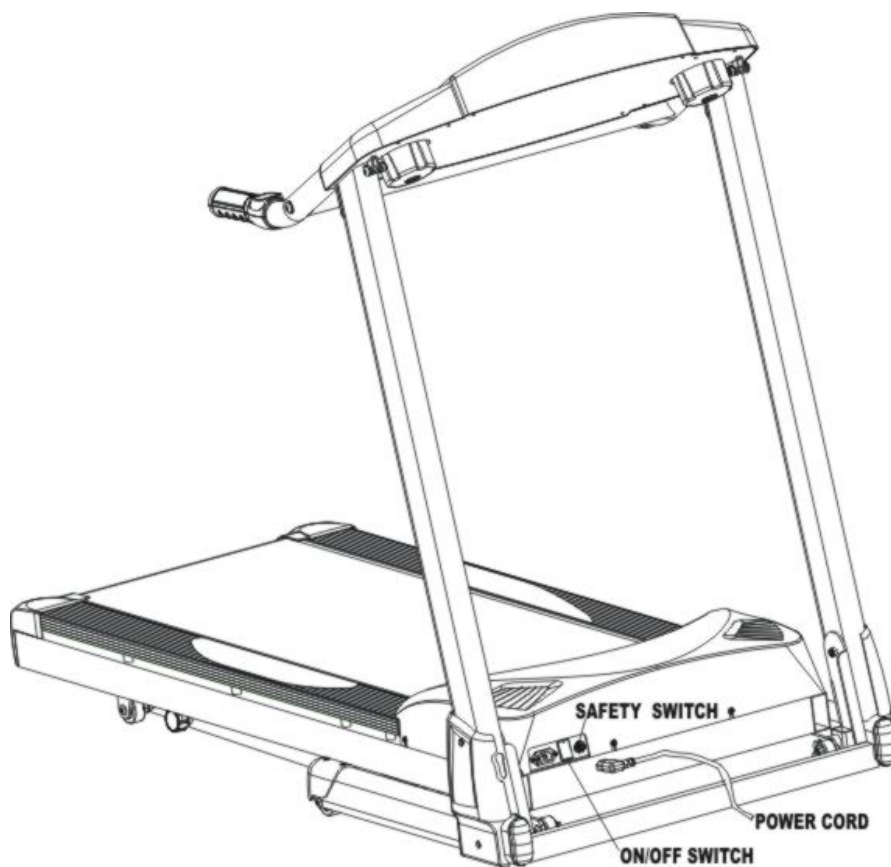


## CAUTION

**\*\*\* THE TREADMILL CIRCUIT BREAKER WILL SHUT OFF POWER WHEN THE ELECTRIC CURRENT IS OVERLOADED.**

- A. Pull out the plug from the electrical socket on the front of the treadmill.
- B. Push in the circuit breaker switch.
- C. Insert the plug back into the electrical socket.

Note : Do not push in the circuit breaker switch before you pull out the plug from the treadmill.



### CAUTION

SHOULD YOU FAIL TO SWITCH OFF THE TREADMILL AFTER TURNING OFF THE CONSOLE, THERE WILL STILL BE CURRENT RUNNING WITHIN THE CONSOLE.

THIS TREADMILL IS EQUIPPED WITH A SAFELY CONTROL PROGRAM THAT WILL AUTOMATICALLY SHUT DOWN THE MACHINE AFTER 6 HOURS.

IN THE EVENT OF AN AUTOMATIC SHUT DOWN, PLEASE FOLLOW THE PROCEDURES BELOW TO RESTART YOUR TREADMILL.

1. PULL OUT THE PLUG FROM THE SOCKET OF MACHINE.
2. PUT THE PLUG IN THE SOCKET TO RE-START THE MACHINE.

## BELT ADJUSTMENT

### NOTICE :

The treadmill should be placed on a level surface. If the treadmill is not level, the belt will continuously track to low side of the treadmill.

### WALKING BELT TENSION

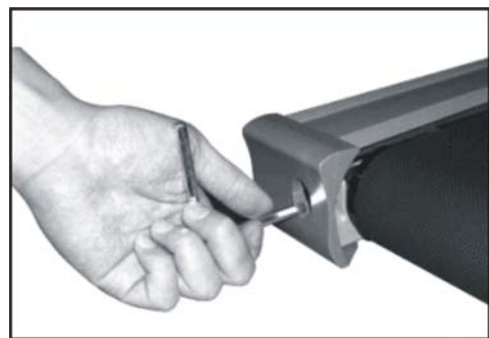
As walking belts tend to stretch slightly with use, the belt may occasionally need to be tightened. If belt is too loose, you may find the belt stops while running or walking, while the motor continues to run. **DO NOT OVERTIGHTEN THE BELT.** This will cause reduced motor performance and roller damage.

When properly tensioned, you should be able to lift the side of the belt about 2-3 inches (5-7.5 centimeters). A quick test for belt tension: you should be able to fit three fingers under the edge of the belt.



### To tighten belt:

Using the hex key provided with the treadmill, place it in the hole in the left rear end cap and into the socket of the adjustment screw. Turn one full turn clockwise. Then place the hex key in the hole in the right rear end cap and turn one full turn clockwise. Check the tension of the belt. Continue to do this until the belt is at the correct tension. Make sure to adjust both sides equally to ensure correct belt alignment.



## BELT ADJUSTMENT

### WALKING BELT CENTERING

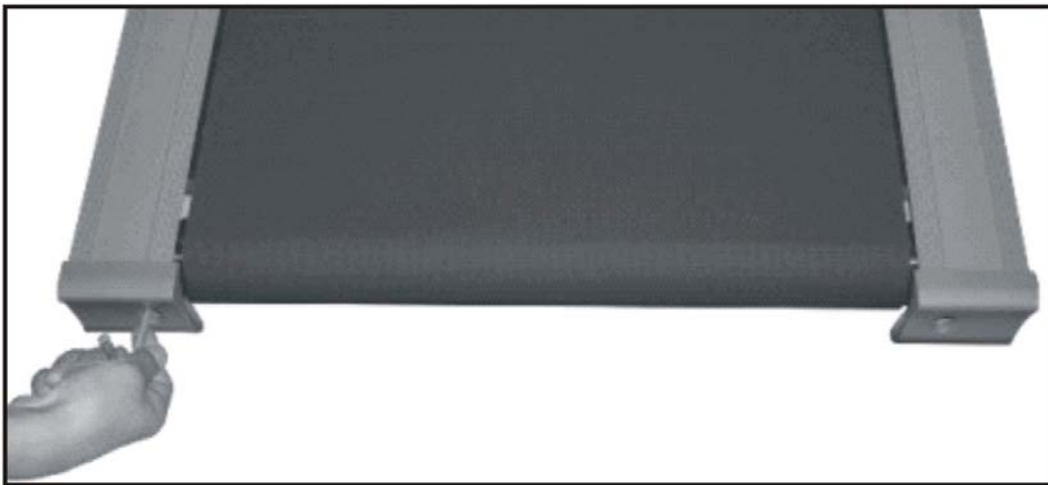
The walking belt may occasionally need to be centered. First be certain that the belt is tensioned properly. Start the treadmill and run it at about 4 mph. Place the hex key through the hole in the left rear end cap and into the socket of the adjustment screw. (See picture below)

1. If belt has moved too far to the right:

Turn the left adjustment screw  $\frac{1}{2}$  turn counter clockwise. Let the treadmill run for 30 seconds and the belt should move to the left. If it still is too far to the right, turn the left adjustment screw an additional  $\frac{1}{2}$  turn. Repeat as needed.

2. If belt has moved too far to the left:

Turn the left adjustment screw  $\frac{1}{2}$  turn clockwise. Let the treadmill run for 30 seconds and the belt should move to the right. If it still is too far to the left, turn the left adjustment screw an additional  $\frac{1}{2}$  turn. Repeat as needed.



Continue to run the treadmill 3 minutes to ensure the belt has been centered. Make any adjustments as needed.

## MAINTENANCE

**WARNING: ALWAYS UNPLUG THE TREADMILL FROM THE ELECTRICAL OUTLET BEFORE CLEANING, LUBRICATING OR SERVICING THE UNIT.**

### CLEANING

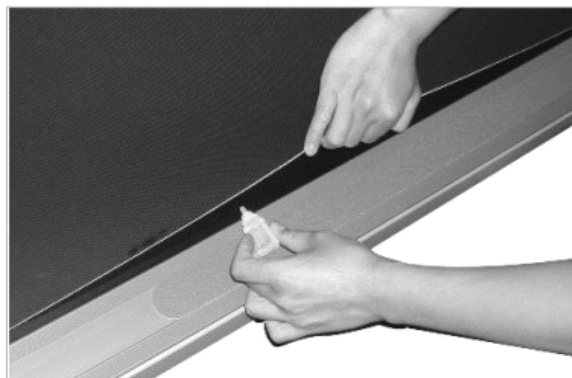
General cleaning of the treadmill will prolong its life and improve performance. Keep the unit clean by dusting regularly. Be sure to dust the exposed part of the deck on either side of the walking belt and also the side rails.

For best performance, we recommend your treadmill be placed on a treadmill mat. Along with reducing noise, a treadmill mat will help to keep dust debris away from your treadmill's critical components. Clean the top of the belt with a wet, soapy cloth. Be careful to keep liquid away from inside the motorized treadmill frame or underneath the belt.

**WARNING: ALWAYS UNPLUG THE TREADMILL FROM THE ELECTRICAL OUTLET BEFORE REMOVING THE MOTOR COVER.** At least once a year remove the motor cover and vacuum under the motor cover with caution.

- **Walking Belt and Deck Lubrication**

It's important to take good care of your treadmill deck (the walking surface underneath the belt), because the belt/deck friction may affect the function and life of your treadmill and requires periodic lubrication.



Use the following timetable as a guide to lubricate the deck.

Type of User	Exercising hours per week	Number of times
Light	Less than 3 hours	Annually
Medium	3-5 hours	Every six months
Heavy	More than 5 hours	Every three months

## OPERATION GUIDE TR1120



### BEFORE STARTING

Straddle the belt and stand on the plastic side rails. Place the safety key onto the circle on the overlay and attach the rope to your clothing. Do not stand on the walking belt while starting or stopping the treadmill. If you are a new user, stay at a slow speed and hold onto the handrails until you become comfortable.

### KEY FUNCTIONS

**Safety Key:** The monitor can be operated only with the key attached to the treadmill. The monitor shuts off and the treadmill stops when this key is removed.

#### Major Function Keys:

##### **INCLINE +:**

Increases the incline. This button is also used to scroll the programs.

##### **INCLINE -:**

Decreases the incline. This button is also used to scroll the programs.

##### **START/STOP:**

Starts or stops the treadmill belt.

##### **ENTER/SELECT:**

Enters your desired program or value. During the operation, switches the display windows from INCLINE and TIME to CALORIES and PROGRAMS.

## OPERATION GUIDE TR1120

### **SPEED +:**

Increases the speed. Pressing once increases the speed 0.1 mph. Pressing and holding for two seconds will increase the speed faster. This button is also used to scroll the programs.

### **SPEED -:**

Decreases the speed. Pressing once decreases the speed 0.1 mph. Pressing and holding for two seconds will decrease the speed faster. This button is also used to scroll the programs.

### **SPEED HOT KEYS 2/4/6 MPH:**

Change the speed to the selected speed.

### **INCLINE HOT KEYS 3/6/9 %:**

Change the incline to the selected value.

## **LED INDICATORS & DISPLAY WINDOWS**

**2 LED Indicators:** Indicates what is being displayed in the INCLINE/CALORIES/AGE window and the TIME/PROGRAM/BODY FAT window.

**TIME/PROGRAM/BODY FAT:** Press the ENTER/SELECT button will toggle the information in this window between TIME and PROGRAM. It will display Body Fat in the BODY FAT program.

**SPEED:** Displays the speed the treadmill is moving.

**DISTANCE:** Displays the distance the treadmill belt had travelled in the current workout.

**INCLINE/CALORIES:** The default value is INCLINE. Press SELECT/ENTER button to switch from INCLINE to CALORIES. Displays the number of calories consumed during the workout.

**PULSE:** Displays your heart beat rate in beats per minute. To get an accurate heart rate reading grip the heart rate sensors with both hands and straddle the belt. It is difficult to get an accurate reading while walking or jogging.



## **OPERATION GUIDE TR1120**

### **OPERATION INSTRUCTION (PLEASE READ CAREFULLY BEFORE USING):**

#### **BEFORE STARTING**

Straddle the belt and stand on the plastic side rail. Place the Safety Key onto the circle on the overlay and attach the rope to your clothing. Do not stand on the walking belt while starting or stopping the treadmill. If you are a new user, stay at a slow speed and hold on to the handrail until you become comfortable.

#### **Programs:**

There are 10 programs including 1 manual program, 4 speed programs, 4 incline programs, and 1 Body Fat program.

#### **Exercising with A Specific Goal:**

In any program the default time and calories start at 0 and count up. You may select a specific exercise time or the number of calories you want to expend during program selection and the program count down from the number of minutes or calories you entered. The treadmill will stop when it counts down to 0.

#### **Heart Rate:**

Measure your heart rate by placing both hands around the metal sensors on each handrail. Heart rate will display in the "PULSE/HEIGHT" window. Hold on to the sensors for 30 seconds to get a stable reading.

#### **OPERATION**

Insert the Safety Key.

DISTANCE window will display 1 and SPEED window will display maximum speed.

CALORIES window will display incline value.

If power is on and safety key is inserted, incline will go back to the lowest level.

Press SELECT/ENTER button to enter the setting mode.

Press START button to enter the manual program.

Press INCLINE + - or SPEED + - buttons to select from Program 2 through 10.

## OPERATION GUIDE TR1120

### **P1 Manual Program:**

Press ENTER button to enter this program. SPEED window will flash.

Use INCLINE + - or SPEED + - to set the desired speed. Press ENTER.

TIME window will flash. Use INCLINE + - or SPEED + - to set up the desired time.

Press ENTER.

DISTANCE window will flash. Use INCLINE + - or SPEED + - to set up the desired distance. Press ENTER.

CALORIES window will flash. Use INCLINE + - or SPEED + - to set the number of calories to be burned. Press ENTER.

Press START to begin exercise.

**NOTE:** If you would not like to select any special target to reach, just press START after entering the program.

### **Program 2 through 9:**

Program 2, 3, 4, 5 are Incline programs. The incline will change automatically during the program. Program 6, 7, 8, 9 are Speed programs. The speed will change automatically during the program.

Press ENTER button to enter your desired program after selecting it with SPEED + - keys.

SPEED window will flash. Use INCLINE + - or SPEED + - buttons to set speed if desired. Press ENTER.

TIME window will flash. Use INCLINE + - or SPEED + - buttons to set time if desired. Press ENTER.

DISTANCE window will flash. Use INCLINE + - or SPEED + - buttons to set distance if desired. Press ENTER.

CALORIES window will flash. Use INCLINE + - or SPEED + - buttons to set calories to be consumed if desired. Press ENTER.

Press START to start the program.

### **P10 Body Fat Measurement:**

Press ENTER button after selecting P10. AGE window will flash.

Use INCLINE + - or SPEED + - buttons to set age. Press ENTER.

Sex window will flash. Use INCLINE + - or SPEED + - buttons to set sex: Male is 0; Female is 1. Press ENTER.

WEIGHT window will flash. Use INCLINE + - or SPEED + - buttons to set weight. Press ENTER. Press START.

Hold the heart rate sensors with both hands for approximately 20 seconds.

Your Body Fat percentage will display in the Body Fat window.

### Engineering Mode

With power ON position, press and hold "SPEED –" button then press "INCLINE +" button to enter the Engineer Mode.

PULSE window shows software version.

INCLINE window shows year.

TIME window shows date.

DISTANCE window shows diameter of roller.

SPEED window shows "st" for Metric and "En" for Imperial.

Press ENTER button to enter KM/MILE switch mode, Press SPEED + - or INCLINE + - to select "0" for KM or "1" for MILE.

Press ENTER button, window shows total distance.

Press ENTER button , window shows total hours.

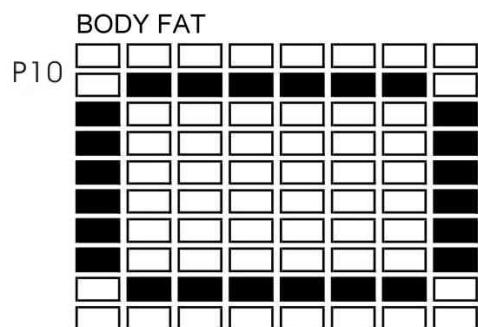
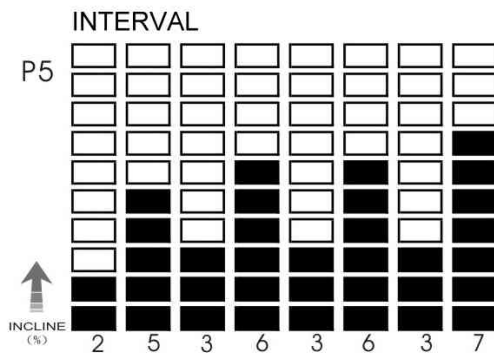
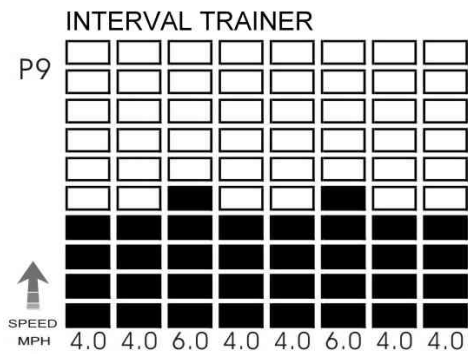
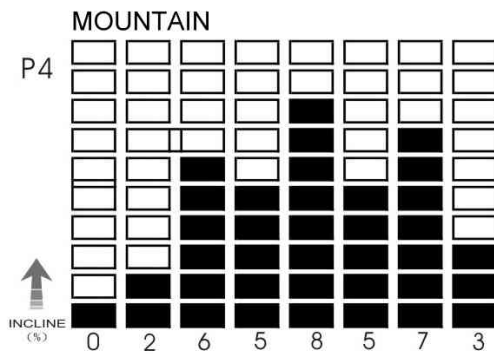
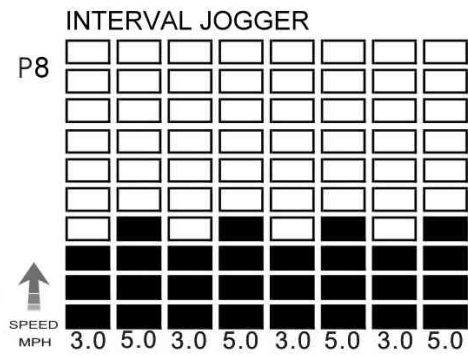
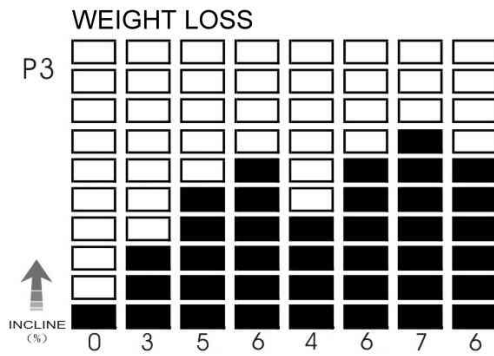
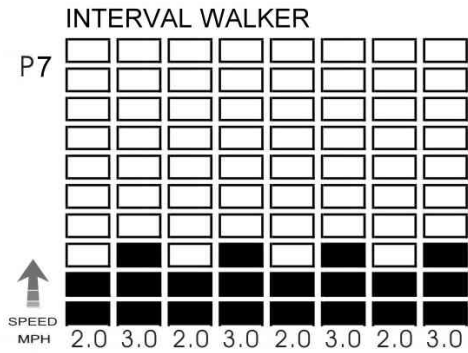
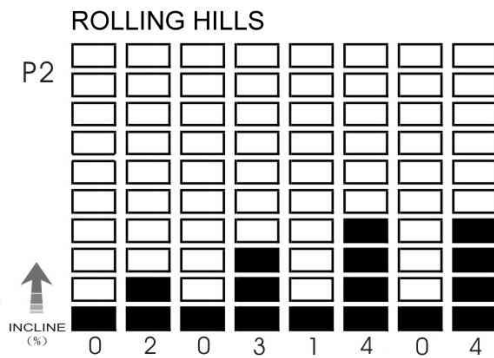
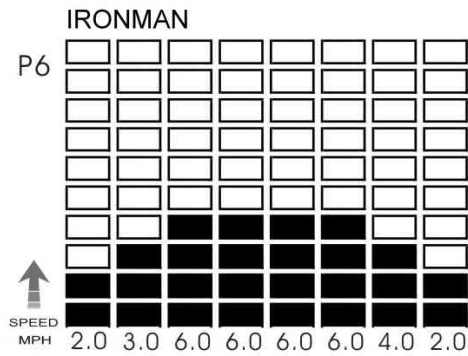
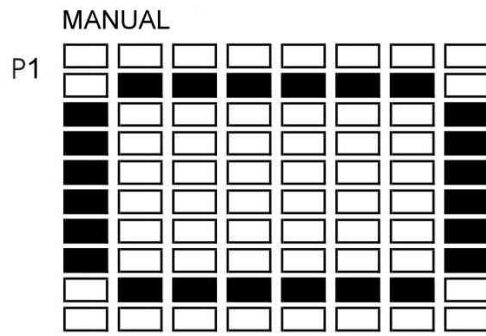
Press ENTER button to exit.

### Testing Mode

With power ON position, press and hold "SPEED –" button then press "INCLINE –" to enter Testing Mode.

1. LED scan mode.
2. Press ENTER button to scan DATA LINE.
3. Press ENTER button to scan SCAN LINE.
4. Press ENTER button to scan LED light.
5. Press ENTER button to scan TIME window shows "test", then goes to keypad test mode.
6. Press ENTER button goes to IO test mode which is elevation test.  
(Press START to test RELAY and then press INCLINE + for 2 seconds to increase the incline to 10%. Press INCLINE – to decrease the elevation to minimum percentage – 0%. Press SPEED + to increase speed value, press SPEED – to decrease speed value.)
7. Press ENTER to repeat above test or press and hold "SPEED –" and then "INCLINE –" to exit.

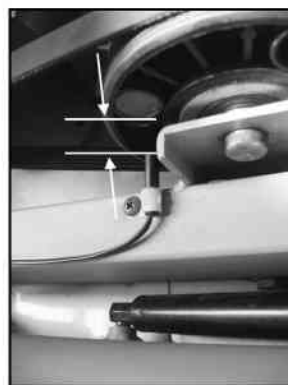
# COMPUTER PROGRAMS



# COMPUTER TROUBLE SHOOTING GUIDE

## TROUBLE SHOOTING GUIDE E1~E5 OF TREADMILL

ERROR CODE	PROBLEM	CAUSE	CORRECTION
<b>E1</b>	wrong reaction of the speed sensor	1. inspect the distance and position between the speed sensor and magnet. 2. Inspect if the cables damaged or get a short circuit. 3. Inspect the cable jack if it has a good connection.	1. Adjust the distance between the magnet and the speed sensor and keep in 3mm. 2. Change the speed sensor. 3. Re-plug in the cable jack.
	(if the monitor can not get the signal from the speed sensor for a continual 15 seconds)		



\*inspect the distance and position between the speed sensor and magnet



\*inspect if the cables damaged or get a short circuit .  
\* inspect the cable if it has a good condition

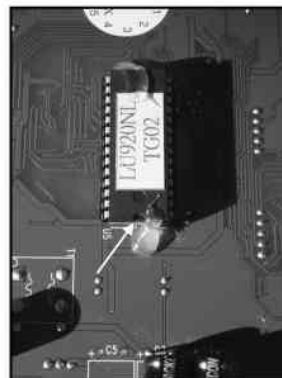
# COMPUTER TROUBLE SHOOTING GUIDE

## TROUBLE SHOOTING GUIDE E1~E5 OF TREADMILL

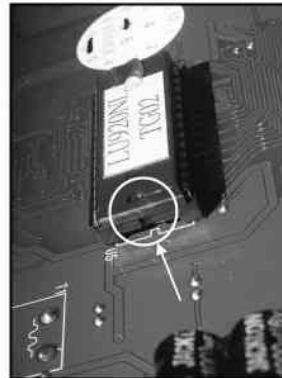
ERROR CODE	PROBLEM	CAUSE	CORRECTION
<b>E2</b>	EEPROM IC	<ol style="list-style-type: none"> <li>1. Inspect the position of EEPROM IC chip if it is get a good way.</li> <li>2. Inspect the EEPROM IC if it is a different put in.</li> <li>3. Bad quality of the IC chip or the wrong data of EEPROM IC</li> </ol>	<ol style="list-style-type: none"> <li>1. Re-plug in on the IC chip.</li> <li>2. Have the IC chip at a correct plug in.</li> <li>3. Static damage the IC result in the wrong data . Change the IC chip.</li> </ol>



\*Inspect the EEPROM IC if it was wrong insert  
The above was the correct way. The mark on the IC chip should be same direction as the PA board .



\*Inspect the EEPROM IC if it was wrong insert  
The above was the wrong way as the mark on the IC chip was the different direction with the PA board.



\*Inspect the EEPROM IC if it get a good position  
The above was the wrong way as the IC pins has not get a good way.



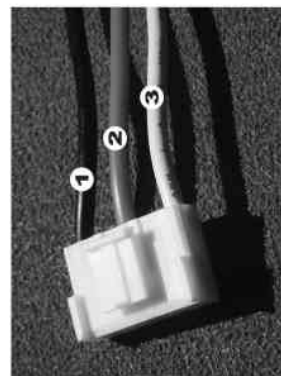
# COMPUTER TROUBLE SHOOTING GUIDE

## TROUBLE SHOOTING GUIDE E1~E5 OF TREADMILL

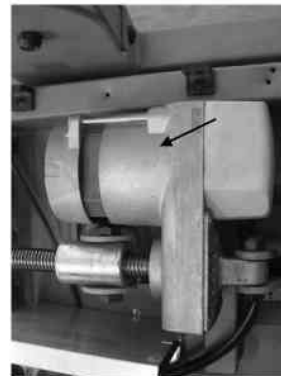
ERROR CODE	PROBLEM	CAUSE	CORRECTION
<b>E3</b>	1.If the monitor can not get the incline value in 5 seconds under the regular workout.	<ol style="list-style-type: none"> <li>1. Inspect the incline cable if it was broken or short circuit.</li> <li>2. Inspect the incline cable if it gets a good insert.</li> <li>3. continual use incline function result in the temperature of incline gets higher, so the protection function works.</li> </ol>	<ol style="list-style-type: none"> <li>1. Change the incline cable.</li> <li>2. Reinsert the incline cable .</li> <li>3. One hour later when incline motor cools down, it can resume works.</li> <li>4. Press STOP and SPEED DOWN buttons to force to cancel the inclination action.               <ol style="list-style-type: none"> <li>a. press STOP and INCLINE UP buttons to force to cancel the incline increas.</li> <li>b. press STOP and INCLINE DOWN buttons to force to</li> </ol> </li> </ol>



\*inspect the incline cable if it gets a good insert



\* inspect incline cables if in its correct placement  
1. black 2. Red 3. White.



\*check if the incline motor was not a good condition.

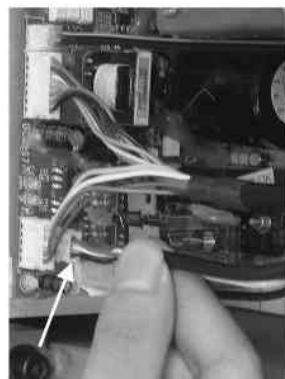
# COMPUTER TROUBLE SHOOTING GUIDE

## TROUBLE SHOOTING GUIDE E1~E5 OF TREADMILL

ERROR CODE	PROBLEM	CAUSE	CORRECTION
<b>E4</b>	<p>1. Incline grade is too high or low.</p> <p>(ADC is over its protection value)</p>	<p>1. inspect the incline VR signal cable if it gets a good connection.</p> <p>2. Incline VR value was given with wrong data.</p>	<p>1. Reinsert the incline cable jack.</p> <p>2. Press STOP and SPEED DOWN buttons to force to cancel the inclination action.</p> <p>a. press STOP and INCLINE UP buttons to force to cancel the incline increase.</p> <p>b. press STOP and INCLINE DOWN buttons to force to cancel the incline decrement.</p>



- \* inspect the incline VR signal cable if it gets a good position.
- \* inspect the incline cable if it gets a good connection.

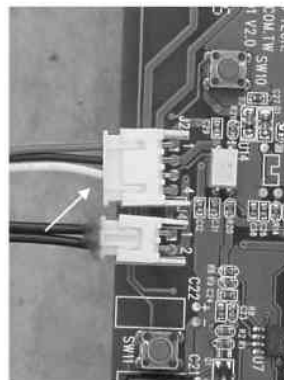


- \* inspect the incline monitor power cable if it gets a good connection with the incline VR signal cable.

# COMPUTER TROUBLE SHOOTING GUIDE

## TROUBLE SHOOTING GUIDE E1~E5 OF TREADMILL

ERROR CODE	PROBLEM	CAUSE	CORRECTION
<b>E5</b>	1. Monitor can't get the signal from hand pulse when using BODY FAT function.	<ol style="list-style-type: none"> <li>1. Inspect the PA board if it was on good way.</li> <li>2. Inspect if the cables damaged or get a short circuit.</li> <li>3. Inspect if the hand pulse receiver is in correct conditon.</li> </ol>	<ol style="list-style-type: none"> <li>1. Reinsert the incline cable.</li> <li>2. Change the incline cable.</li> <li>3. Retest the hand pulse with correct posture.</li> </ol>



\* inspect the heart rate pulse cables if it was conect tightly and correctly.

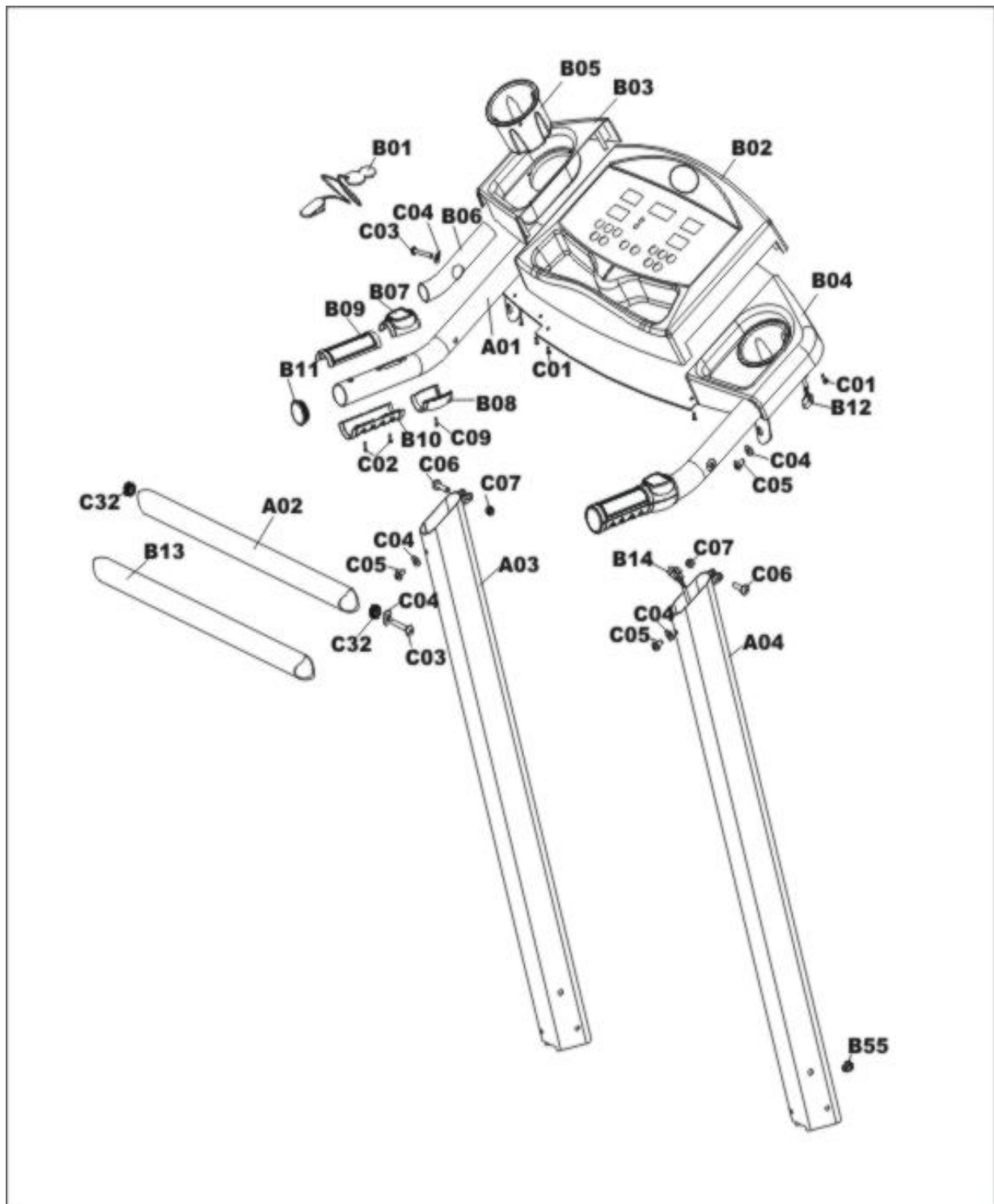


\* inspect the heart rate pulse cables if it was damaged or get short circuit.



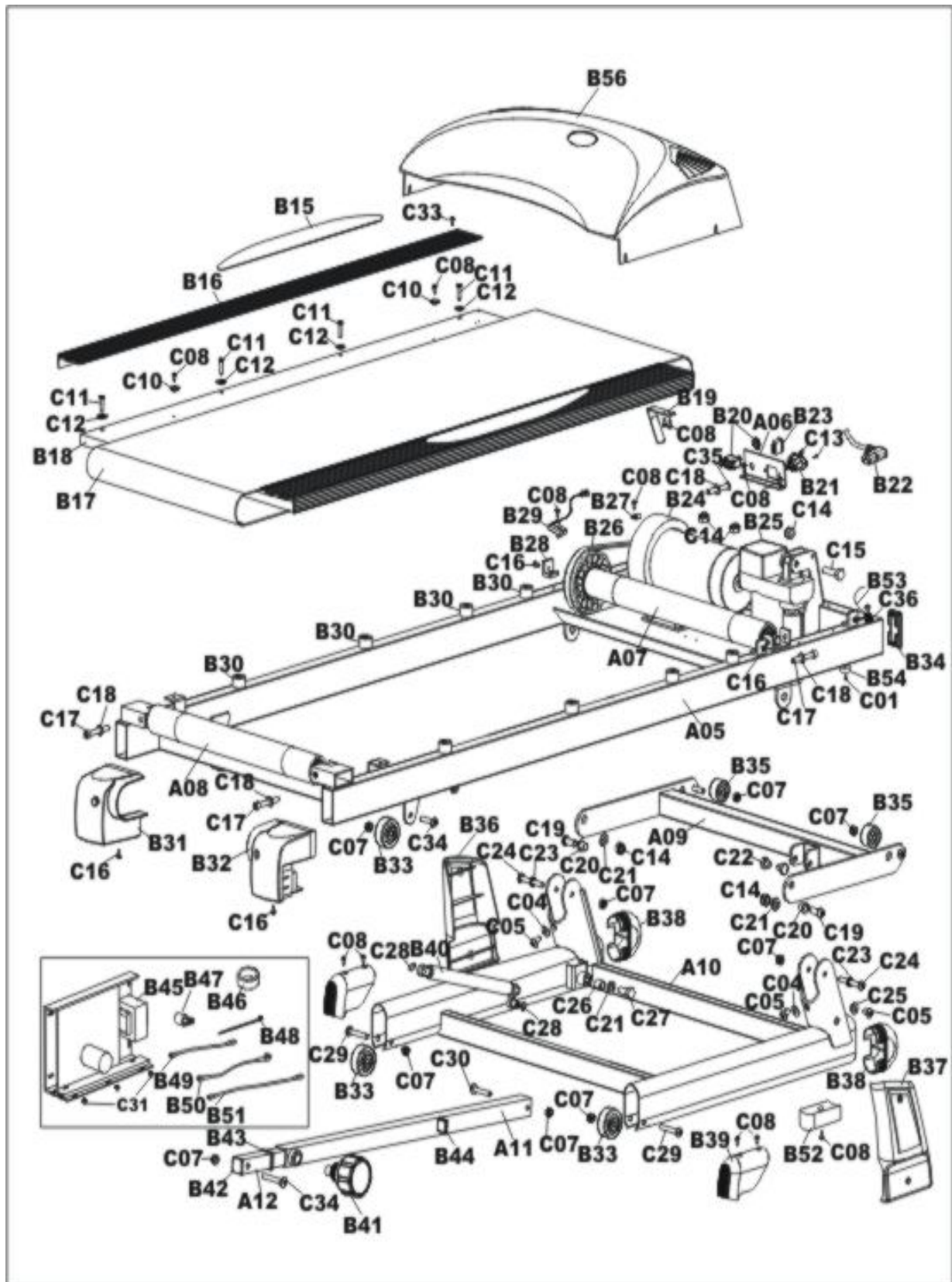
\* inspect the way of holding the hand pulse is correctly.

## EXPLODED VIEW





# EXPLODED VIEW



## PARTS LIST

A01	CONSOLE BASE	1	B41	KNOB	1
A02	HORIZONTAL HANDEBAR	1	B42	END CAP OF INNER ADJUST BAR (OUTSIDE)	1
A03	LEFT UPRIGHT HANDLEBAR	1	B43	END CAP OF OUTER ADJUST BAR	1
A04	RIGHT UPRIGHT HANDLEBAR	1	B44	END CAP OF INNER ADJUST BAR (INSIDE)	1
A05	FRAME	1	B45	CONTROLLER	1
A06	POWER SWITCH BRACKET	1	B46	CHOCK	2
A07	FRONT ROLLER	1	B47	PLASTIC STAND	2
A08	REAR ROLLER	1	B48	PLASTIC FIXER	5
A09	INCLINE BRACKET	1	B49	WIRE	2
A10	BASE	1	B50	WIRE	2
A11	OUTER ADJUST BAR	1	B51	WIRE	2
A12	INNER ADJUST BAR	1	B52	BUMPER	2
			B53	GROUNDING WIRE	1
B01	SAFETY KEY	1	B54	SHOCK ABSORBER	2
B02	CONSOLE	1	B55	WIRE GROMMET	1
B03	CONSOLE LEFT	1	B56	MOTOR COVER	1
B04	CONSOLE RIGHT	1			
B05	CUP HOLDER	2	C01	SCREW	14
B06	FOAM GRIP	2	C02	SCREW	4
B07	TOGGLE CONTROL (TOP)	2	C03	SCREW	2
B08	TOGGLE CONTROL (BOTTOM)	2	C04	WASHER	6
B09	HAND PULSE RECEIVER (TOP)	2	C05	SCREW	6
B10	HAND PULSE RECEIVER (BOTTOM)	2	C06	SCREW	2
B11	END CAP	2	C07	NUT	10
B12	UPPER WIRE	1	C08	SCREW	32
B13	FOAM GRIP (HORIZONTAL HANDLEBAR )	1	C09	SCREW	2
B14	LOWER WIRE	1	C10	PLASTIC WASHER	4
B15	SIDE RAIL SKID PAD	2	C11	SCREW	10
B16	SIDE RAIL	2	C12	WASHER	10
B17	RUNNING BELT	1	C13	SCREW	2
B18	RUNNING DECK	1	C14	NUT	7
B19	BELT GUIDE	2	C15	SCREW	1
B20	SAFETY SWITCH	1	C16	SCREW	8
B21	POWER SOCKET	1	C17	SCREW	3
B22	POWER CORD	1	C18	WASHER	6
B23	ON/OFF SWITCH	1	C19	SCREW	2
B24	MOTOR	1	C20	SCREW FIXING TUBE	2
B25	INCLINE MOTOR	1	C21	WASHER	4
B26	MOTOR BELT	1	C22	SCREW	2
B27	SENSOR PLASTIC CLIP	3	C23	STAR WASHER	2
B28	MOTOR COVER BRACKET	6	C24	SCREW	2
B29	SPEED SENSOR	1	C25	WASHER	2
B30	CUSHION	8	C26	SCREW FIXING TUBE	2
B31	LEFT REAR END CAP	1	C27	SCREW	2
B32	RIGHT REAR END CAP	1	C28	C SHAPED HOOD BRACKET	2
B33	WHEEL	4	C29	SCREW	2
B34	FRONT END CAP	2	C30	SCREW	1
B35	WHEEL (INCLINE)	2	C31	SCREW	10
B36	BASE SIDE CAP LEFT	1	C32	NUT	2
B37	BASE SIDE CAP RIGHT	1	C33	SCREW	2
B38	BASE FRONT END CAP	2	C34	SCREW	3
B39	WHEEL COVER	2	C35	SCREW	1
B40	SHOCK	1	C36	WASHER	3